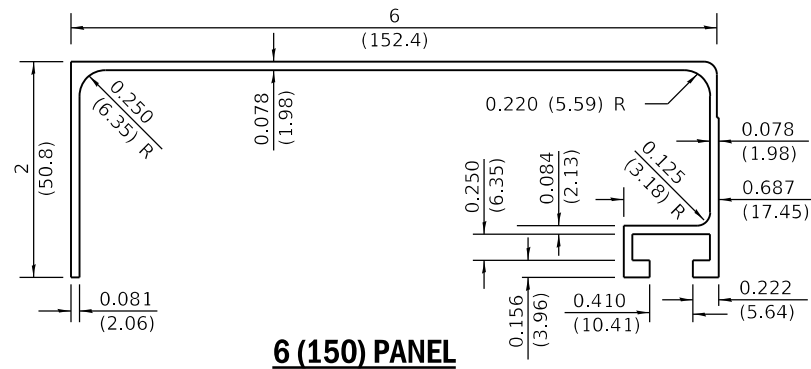
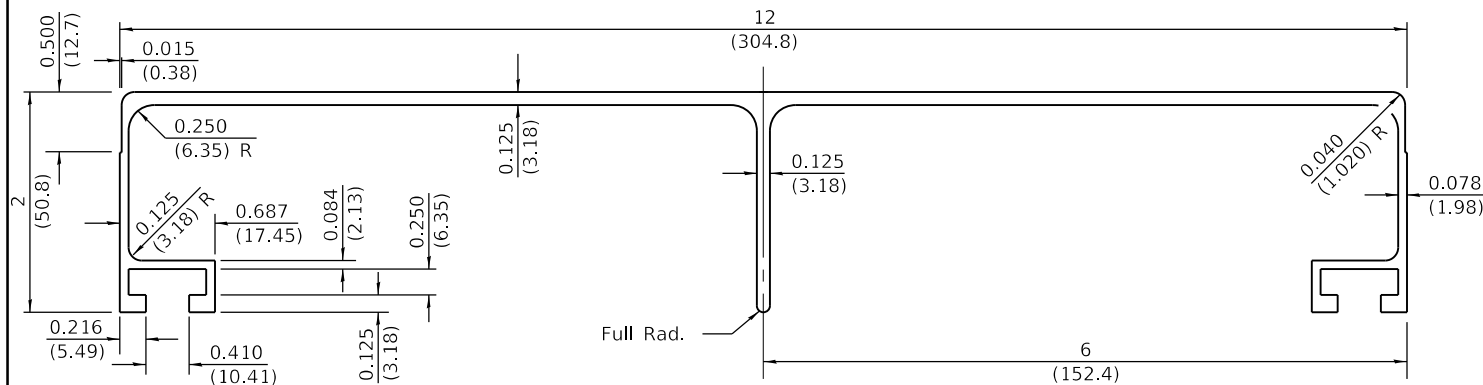


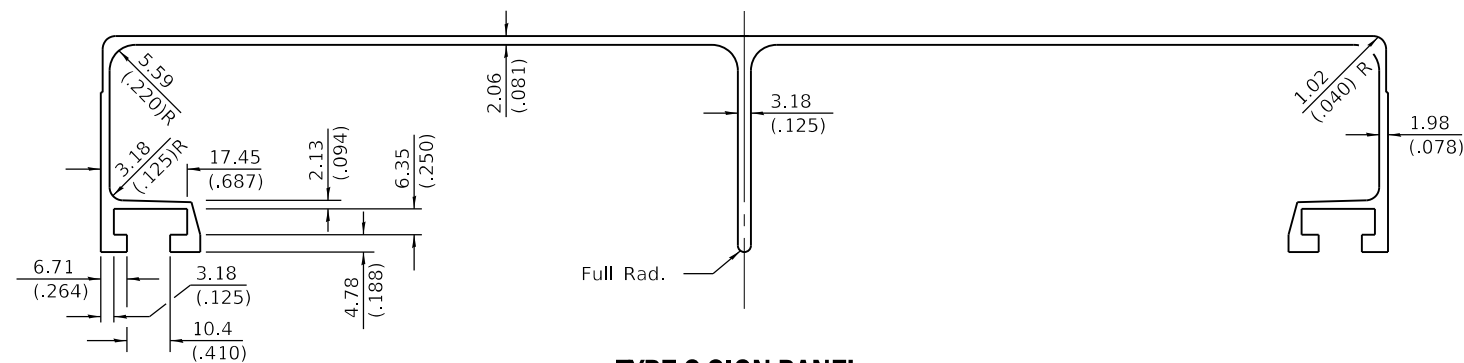
FACE OF SIGN PANEL



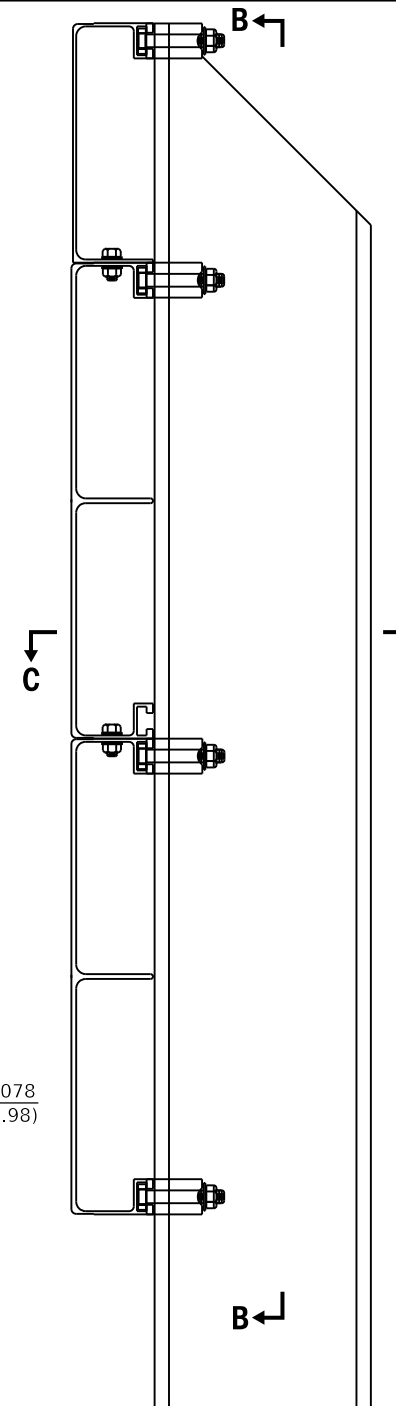
6 (150) PANEL



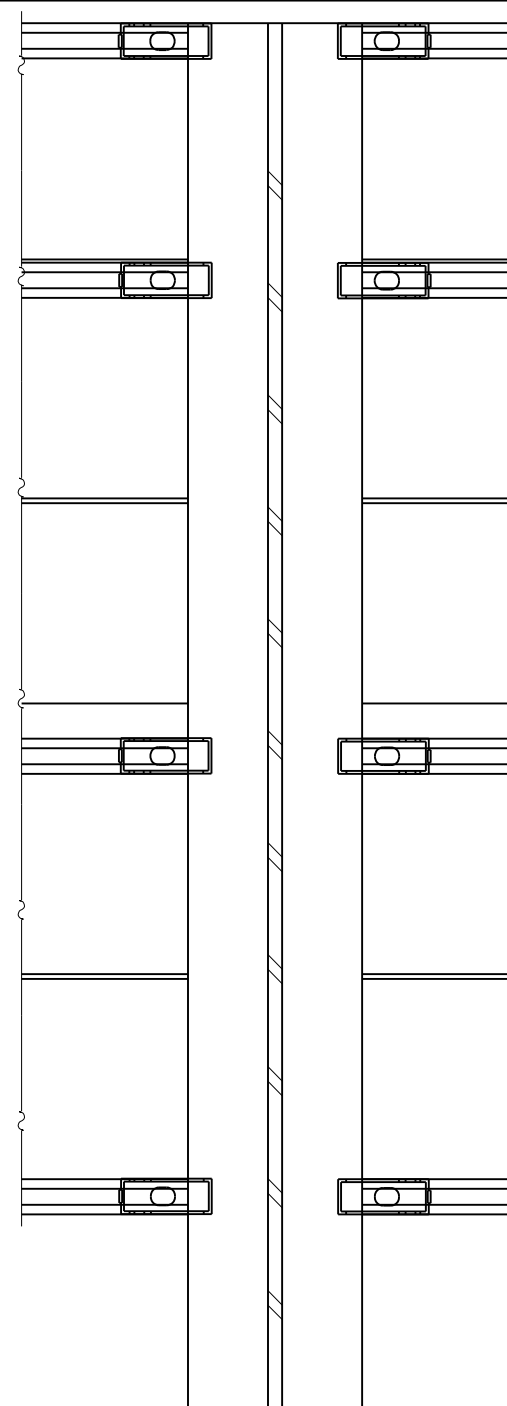
TYPE B SIGN PANEL



TYPE C SIGN PANEL

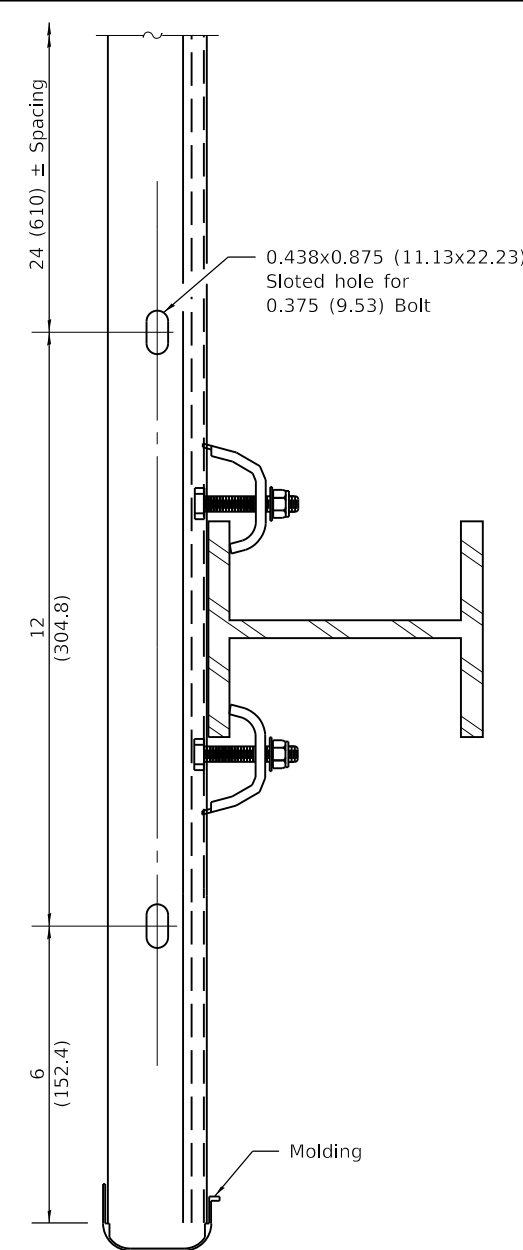


SECTION A-A



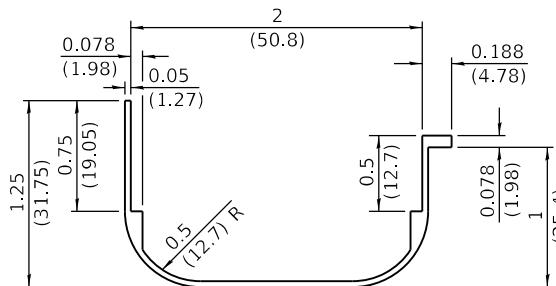
SECTION B-B

(Provide two post clips top and bottom. Alternate at interior panel joints on ground-mounted signs, and provide two clips at all panel joints on over-head mounted signs.)



SECTION C-C

(w/o panel bolts)



SIGN MOLDING

(Color shall match sign facematerial. To be riveted to sign panel at 24 (600) O.C.)

All dimensions are in inches (millimeters) unless otherwise shown.

Illinois Department of Transportation

PASSED January 1, 2009

ENGINEER OF OPERATIONS

APPROVED January 1, 2009

ENGINEER OF DESIGN AND ENVIRONMENT

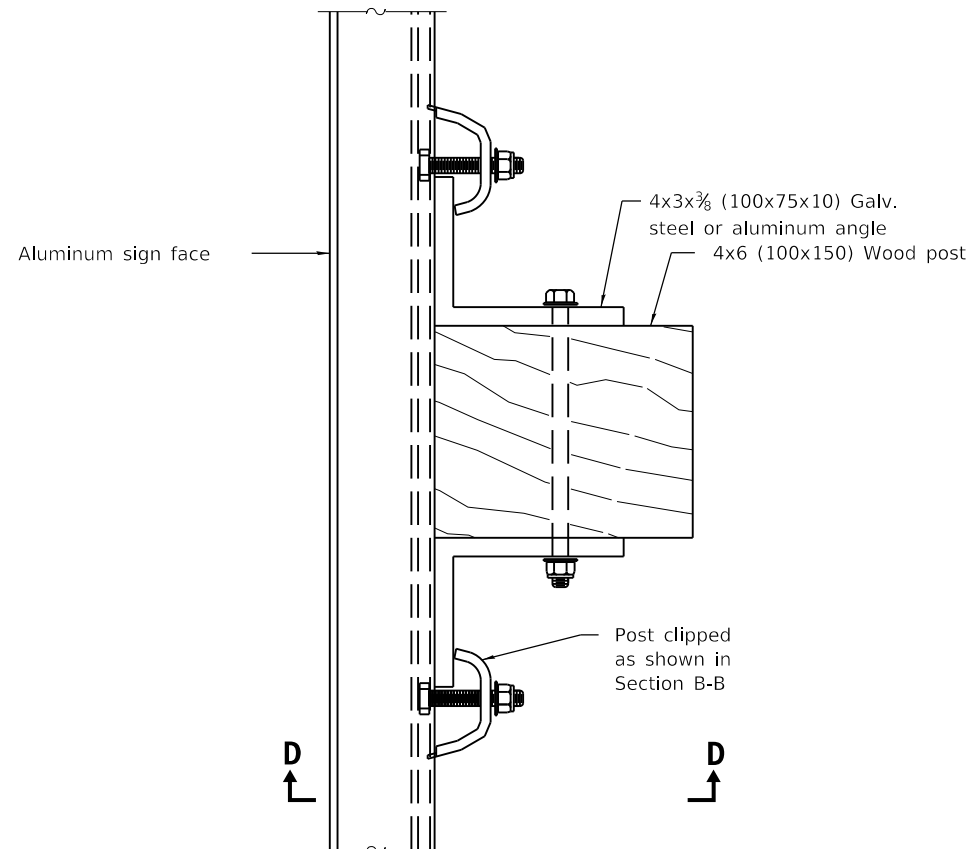
ISSUED 1-1-00

DATE	REVISIONS
1-1-09	Added aluminum clip.
	Switched units to
	English (metric).
1-1-03	Revised stainless steel
	clip design, and
	minor changes.

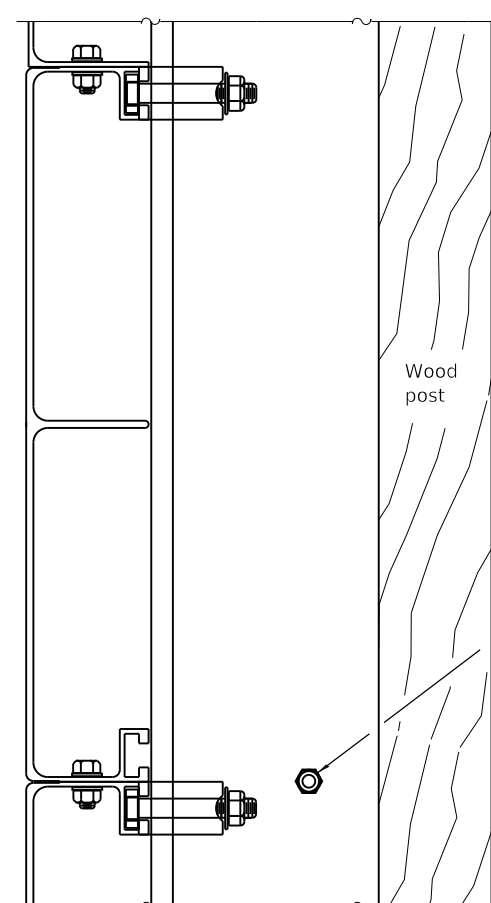
SIGN PANELS EXTRUDED ALUMINUM TYPE

(Sheet 1 of 2)

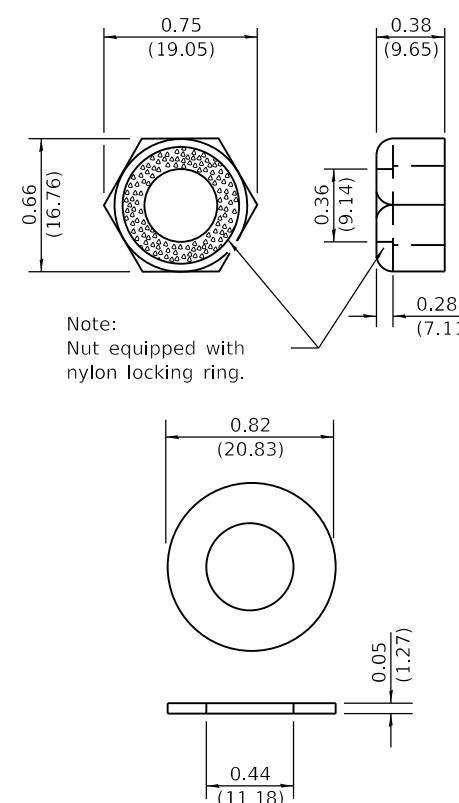
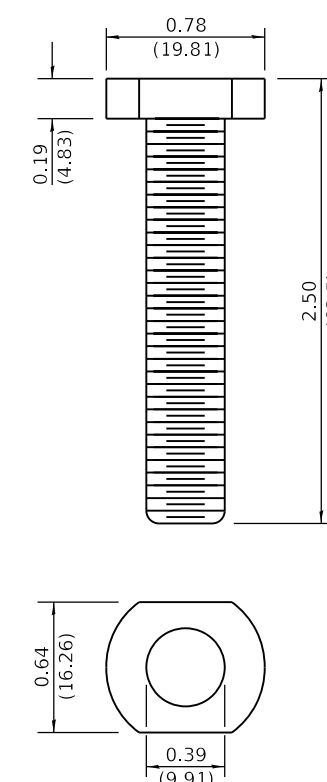
STANDARD 720021-02



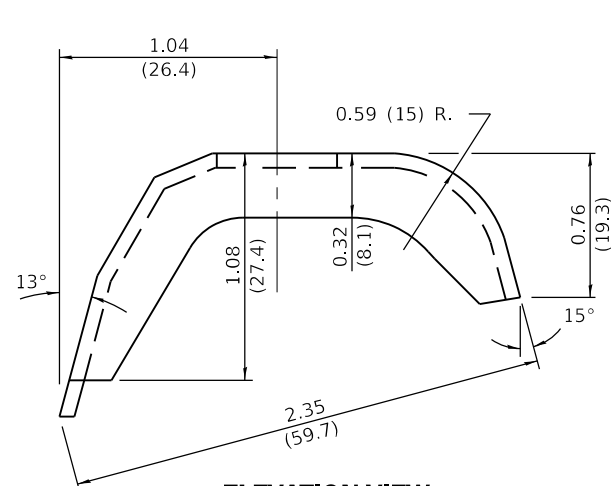
**SIGN PANEL ATTACHMENT
TO WOOD POST**



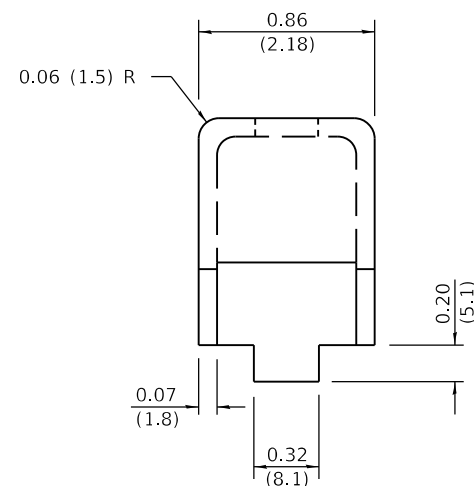
SECTION D-D



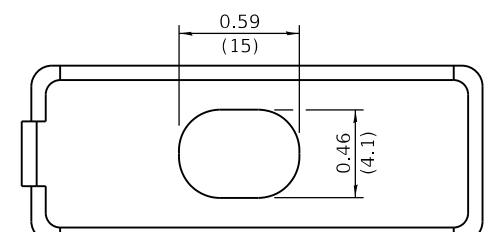
**STAINLESS STEEL CLIP
NUT, BOLT AND WASHER ASSEMBLY**



ELEVATION VIEW

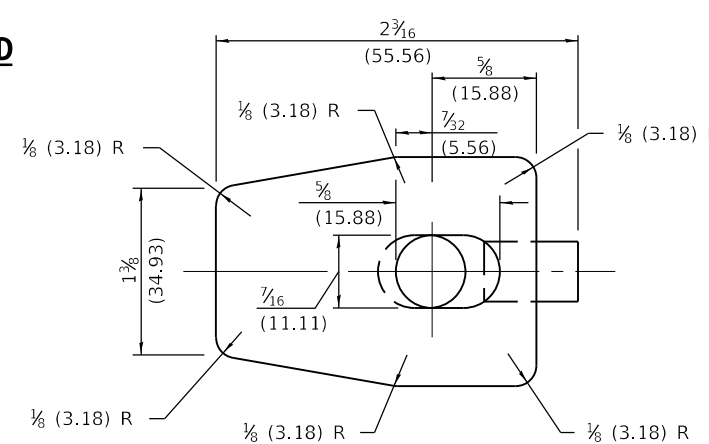


END VIEW

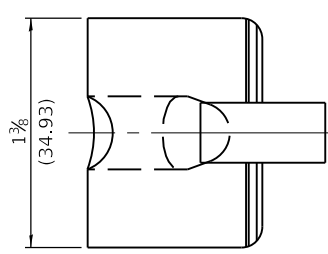


PLAN VIEW

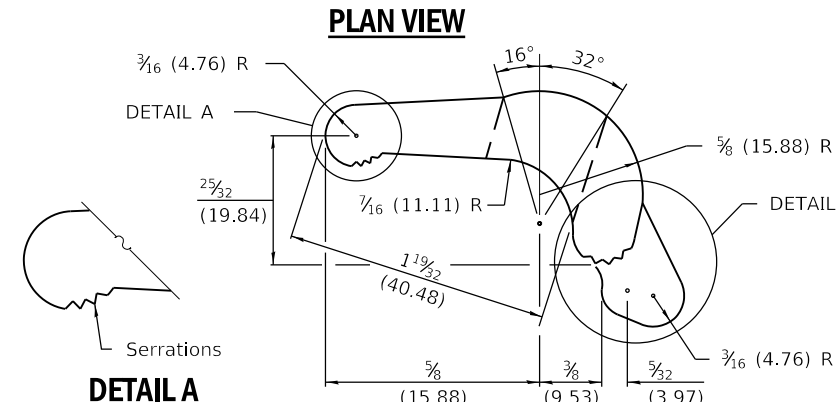
STAINLESS STEEL CLIP



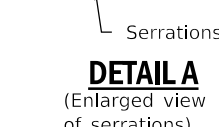
PLAN VIEW



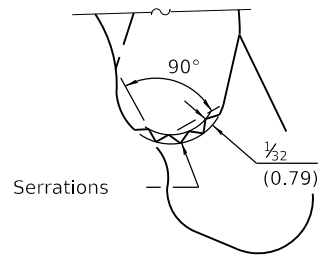
END VIEW



ELEVATION VIEW



ALUMINUM CLIP



DETAIL B
(Enlarged detail of serrations)

**SIGN PANELS
EXTRUDED ALUMINUM TYPE**

(Sheet 2 of 2)

STANDARD 720021-02